



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3942-1

Job Sheet 177716



Part No: D3942-1

Job Qty: 55 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C lpp Rev:A UPDATE TO REV B 10-11-24 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	55 Ea		5/30/18	0.00	0.00	Start Up Waterjet		SC 18/05/17
100	Waterjet	55 pcs		5/30/18	0.00	1.26	Waterjet1		SC 18/05/17
120	QC	55 pcs		5/30/18	0.00	0.00	QC8		38
130	Brake NC	55 pcs		5/30/18	0.01	0.67	Brake NC 1		DAS 89 SD
140	QC	55 pcs		5/30/18	0.00	0.00	QC5		38
150	Packaging	55 pcs		5/30/18	0.00	0.00	Packaging3		STO 58 MAY 28 2018
160	QC21-SA	55 Ea		5/30/18	0.00	0.00	QC21		21 9-86 MAY 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.8250 sf (.015 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	86	0



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Container No: S072541



Part: D3942-1

Job No: 177716

Serial No/Batch: S072541

Revision:

Inspector:

Date: 05/17/18

34
DVF-uc
ME

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	3.060Inches $\pm$ 0.030	3.090 3.030	3,063	
2	Angle	0.750Inches $\pm$ 0.030	0.780 0.720	0,750	
3	Angle	0.129Inches + 0.005 - 0.001	0.134 0.128	0,131	Diameter
4	Angle	0.750Inches $\pm$ 0.030	0.780 0.720	0,750	
5	Angle	0.250Inches $\pm$ 0.030	0.280 0.220	0,251	
6	Angle	0.250Inches $\pm$ 0.030	0.280 0.220	0,250	
7	Angle	0.250Inches $\pm$ 0.030	0.280 0.220	0,252	
8	Angle	0.340Inches $\pm$ 0.030	0.370 0.310	0,343	

Plex 5/16/18 4:09 PM Dart.Gagnon.Michelle